

				
	Round inserts	Ball nose indexable	Ball nose exchangeable head	Ball nose solid carbide
Machine / Spindle size	ISO 40, 50	ISO 40, 50	ISO 30, 40	ISO 30, 40
Stability requirement	High	Medium	Medium	Low

Roughing	Very good	Good	Acceptable	Acceptable
Finishing	Acceptable	Acceptable	Very good	Very good
Cutting depth a_p	Medium	Medium	Small	Small
Versatility	Very good	Very good	Very good	Very good
Productivity	Very good	Good	Good	Good